

BIS CERTIFICATION



**PLYWOOD AND WOODEN
FLUSH DOOR SHUTTERS**

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MESSAGE FROM MANAGEMENT DESK



Mr. Sunjay Kumar

Chief Advisor of Aleph INDIA GROUP
Former Deputy Director General (BIS)

As the leader of our talented team, I'm thrilled to provide exceptional products and services to our clients. With a rich history Of innovation, we're committed to delivering cutting-edge solutions that meet evolving needs. We continuously improve our offerings and enhance the customer experience for product certification, testing, and quality compliance.

Trust, transparency, and open communication are at our core. Thank you for considering us. We look forward to exceeding your expectations.



Mr. Binod Kumar Sinha

Director (Global Operations)
Former Deputy Director General (BIS)

As the Director (Global Operations) of the prestigious Aleph INDIA Group, an organization recognized for its dependability and dedication to excellence. my vision is to make us a more dependable partner for our international clients by providing accurate and dependable services and streamlining certification and compliance processes. We will go above and beyond expectations and remain at the forefront of industry standards thanks to our unwavering dedication to quality.

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II. BIS INTRODUCTION

- BIS REGULATION
- QUALITY CONTROL ORDER (QCO)



BIS

(Bureau of Indian Standards)

Activities of BIS includes:

- Standardization
 - Training
 - Conformity Assessment
 - Laboratory Setup & Testing
- The BIS product certification system aims to guarantee the quality, stability, and reliability of products for end consumers. **(Items example:** Around 459 items including PVC Sandals rubber, derby shoes, toys, steel, textiles, chemicals, building materials, metals, electrical and electronics, automobile parts, agriculture, food and beverage, etc.) have been mandated.
 - BIS certification is now mandatory for **Plywood and Wooden flush door shutters**

MINISTRY OF COMMERCE AND INDUSTRY
(Department for Promotion of Industry & Internal Trade)

ORDER

New Delhi, the 29th August, 2023

S.O. 3841(E).—In exercise of the powers conferred by section 16 of the Bureau of Indian Standards Act, 2016 (11 of 2016), the Central Government, after consulting the Bureau of Indian Standards, is of the opinion that it is necessary or expedient so to do in the public interest, hereby makes the following Order, namely:-

1. Short title and commencement. – (1) This Order may be called the Plywood and Wooden flush door shutters (Quality Control) Order, 2023.

(2) It shall come into force with effect from six months from the date of notification.

[भाग II—खण्ड 3(ii)]

भारत का राजपत्र : असाधारण

3

(3) Provided that for Small Enterprises as defined under the Micro, Small, and Medium Enterprises Development Act, 2006 (27 of 2006), it shall come into force with effect from nine months from the date of publication of this notification.

(4) Provided that for Micro Enterprises as defined under the Micro, Small, and Medium Enterprises Development Act, 2006 (27 of 2006), it shall come into force with effect from twelve months from the date of publication of this notification.

2. Compulsory use of Standard Mark. – Goods or articles specified in column (1) of the Table shall conform to the corresponding Indian Standard specified in column (2) of the Table and shall bear the Standard Mark under a license from the Bureau of Indian Standard as per Scheme-I of Schedule-II to the Bureau of Indian Standards (Conformity Assessment) Regulations, 2018:

Provided that nothing in this Order shall apply to goods or articles manufactured domestically for export.

3. Certification and enforcement authority. –The Bureau of Indian Standard shall be the certifying and enforcing authority for the goods or articles specified in the said Table.

4. Penalty for contravention. –Any person who contravenes the provisions of this Order shall be punishable under the provisions of the Bureau of Indian Standards Act, 2016.

Company Classification as per Annual Turnover

Micro units - Less than 5 Cr

Small units - From 5 Cr to 50 Cr

Medium units - From 50 Cr to 250 Cr

Large units - Above 250 Cr

GOVT. ORDER COPY

IMPLEMENTATION DATE

Large/Medium units - 29 February 2024

small scale industries - 29 May 2024

Micro Scale units - 29 August 2024

INDIAN STANDARDS FOR PLYWOOD AND WOODEN FLUSH DOOR SHUTTERS

Indian Standard	Title of Indian Standard
303:1989	Plywood for general purposes
2202 (Part 1):1999	Wooden flush door shutters (solid core type) - Plywood face panels
710:2010	Marine plywood
5509:2021	Fire retardant plywood
1328:1996	Veneered decorative plywood
2191 (Part 2):2022	Wooden flush door shutters (cellular and hollow core type) - Particle board and hardboard face panels
2191 (Part 1):2022	Wooden flush door shutters (cellular and hollow core type) - Plywood face panels
2202(Part 2): 2022	Wooden Flush Door Shutters (Solid core type) – Particle Board, High Density Fibre Board, Medium Density Fibre Board and Fibre Hardboard Face Panels
4990: 2011	Plywood for concrete shuttering works - Specification
10701: 2012	Structural plywood - Specification

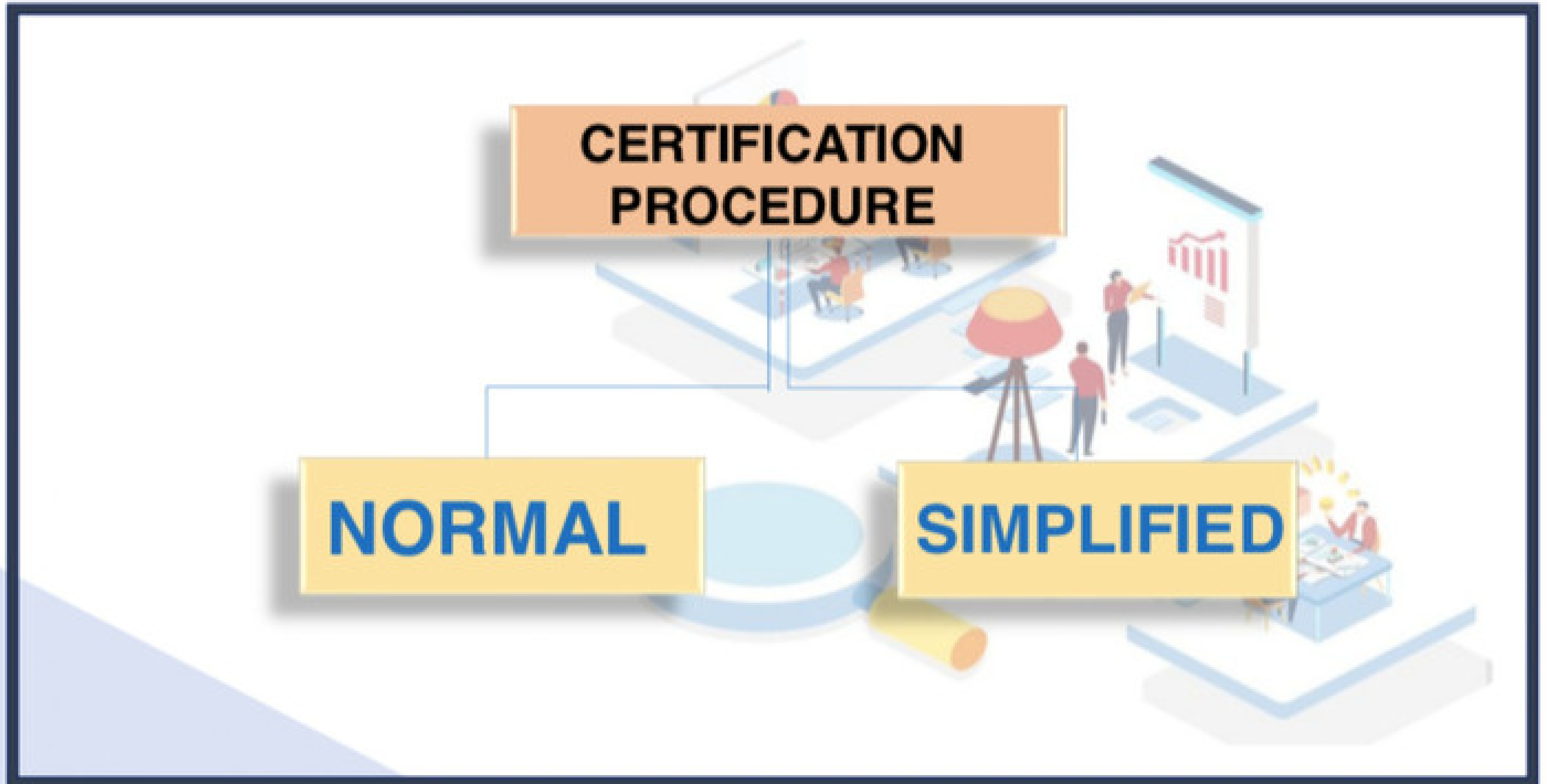
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III. BIS PROCESS

1. Simplified /Normal Process
2. Documentation
3. Review on the Documentation
4. Officer Nomination
5. Factory Audit
6. Issue of Certificate
7. Renewal & Inclusion
8. BIS Expenses

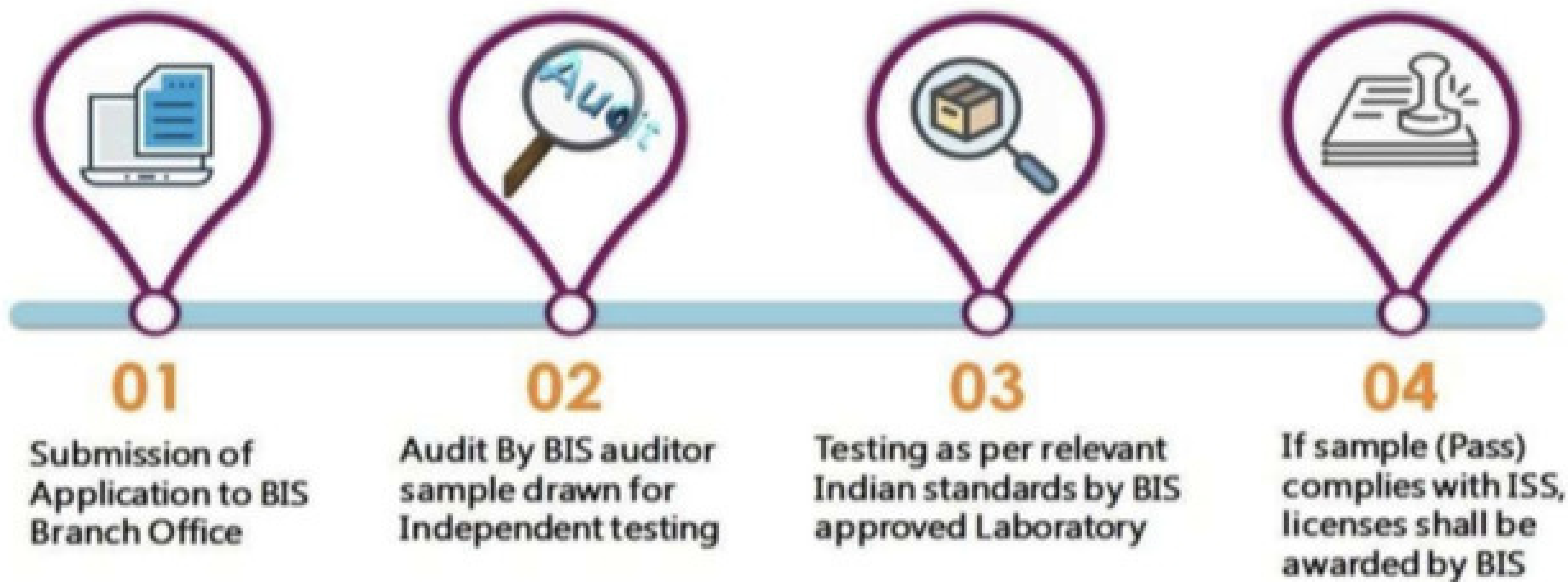
PROCEDURE

PROCEDURE FOR BIS CERTIFICATION



PROCEDURE

NORMAL PROCEDURE FOR GRANT OF BIS LICENCE



PROCEDURE

SIMPLIFIED PROCEDURE FOR GRANT OF BIS LICENCE





1.

**Company / Factory
Registration Documents**



6.

Calibration Certificate



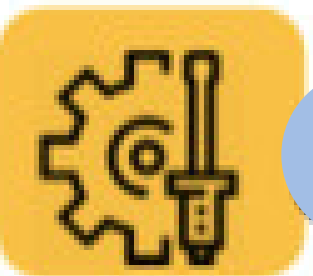
2.

Application Form



7.

**Accepting the Scheme of
Inspection & Testing (SIT)**



3.

**Manufacturing Process
with Flowchart**



8.

**In-house Lab Test Report
as per Indian Standards**



4.

**List of Manufacturing
Machineries**



9.

**Third-Party Lab Test
Report as per applicable
Indian standard**



5.

**List of Testing
Equipments**



10.

**Other information as per
BIS norms**

- Before the factory audit, you need to prepare the required samples to test during the audit and for Independent Testing
- Production facilities and laboratory will be verified during the audit schedule and sample will be tested inhouse.
- * **Sample test result must meet Indian standards requirements**
- Sample will be sealed by BIS for independent testing. Firm will arrange dispatch to laboratory.



1. Production capabilities Verification



2. In-House Lab Verification and Testing

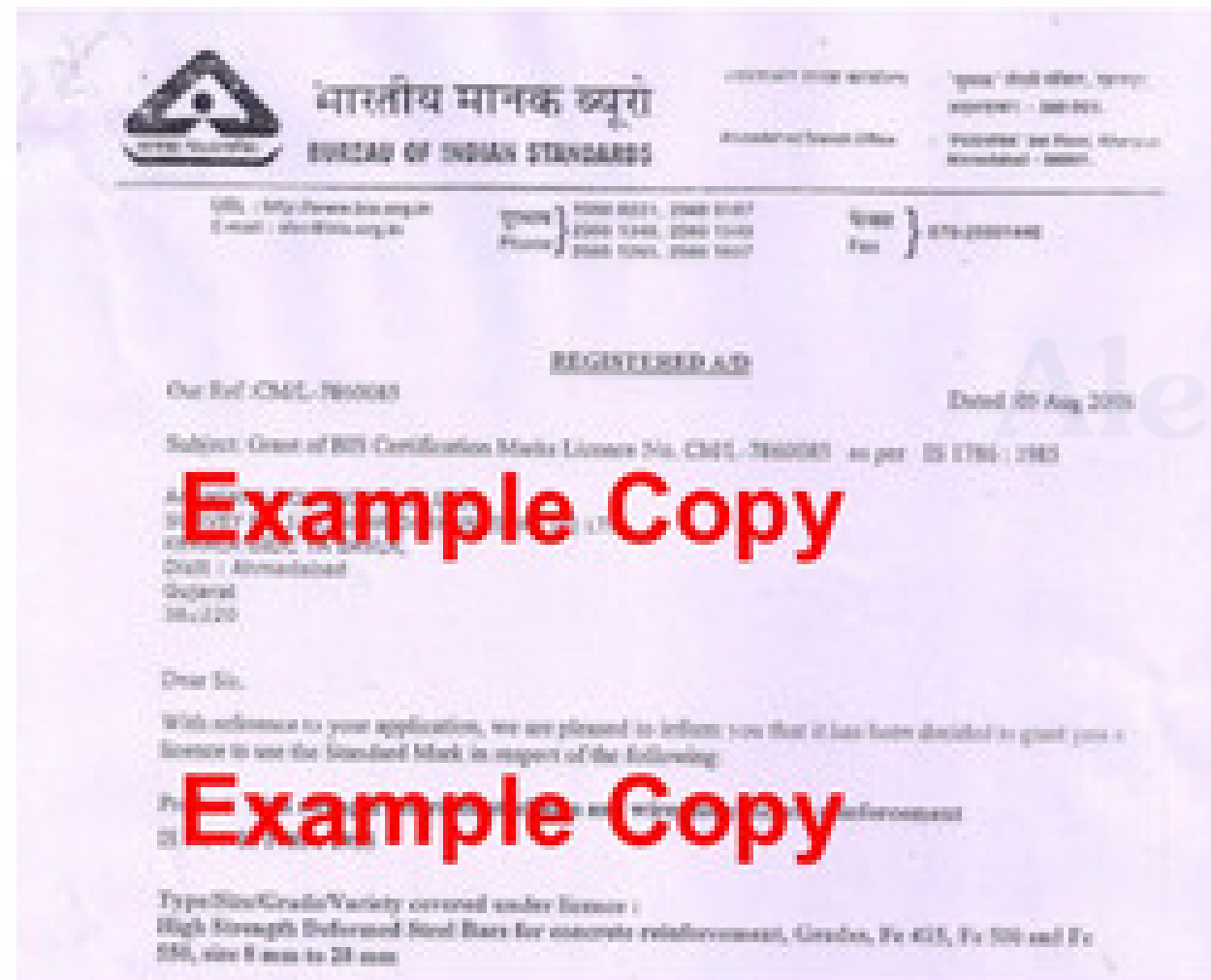


3. Documentation work



4. Sample sealing

- After satisfactory Factory Audit and Testing of Sample; BIS may process application further for Grant of Licence



Example of ISI mark

*** Renewal of License**

- The initial validity period of the license is one year. The license can be renewed for further period of one to five years.
- Submit production report and renewal application documents for the BIS certified product PRODUCED IN the last 1 year.
- Sample testing & factory audit is not required
- Renewal charge will be calculated as per the volume produced in the past 1 year.

*** Inclusion of new type model/variety/ grade into the same BIS Existing license.**

- Need to send the sample to the BIS approved lab and get it tested in the BIS certified lab.
- After test report is received you need to apply for inclusion to the BIS along with application documents.
- It will take one month after test report is issued.


BIS EXPENSE


SR. NO	TYPE OF FEES/CHARGES	AMOUNT
1	APPLICATION FEE	RS 1000
2	AUDIT CHARGES (PMD)	RS 7000
3	ANNUAL MARKING FEE (1YEAR)	Rs 48000 (varies as per Different IS Standards)
4	LICENSE FEE	RS 1000
5	TESTING FEE (PRE-TESTING FEE OF SAMPLE)	Rs 15000 Approx. (varies as per Different IS Standards)
6	TESTING FEE (POST BIS AUDIT SAMPLE TESTING FEE)	Rs 15000 Approx. (varies as per Different IS Standards)


** 18% GST SHALL BE CHARGED EXTRA

Contact us for more info:

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